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Escola Tècnica Superior d'Enginyers  
de Camins, Canals i Ports de Barcelona  
UNIVERSITAT POLITÈCNICA DE CATALUNYA

UNIVERSIDAD Y EMPRESA: ABRIENDO CAMINOS

**TÚNELES CON EPB:  
SIMULACIÓN Y CONTROL  
DE LA TUNELADORA**

**BUREAU VERITAS**  
1828  
**PAYMACOTAS**

JORNADA TÉCNICA 21/05/08

**AULA** **PAYMACOTAS**  
INGENIERIA DE TUNELES



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INGENIERIA DE TUNELES

**SURFACE SETTLEMENT MINIMIZATION  
IN SOFT SOIL**

WHEN EXCAVATING WITH AN EARTH PRESSURE BALANCE SHIELD

JORNADA TÉCNICA. CAPÍTULO I

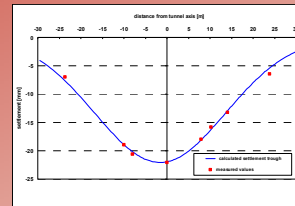
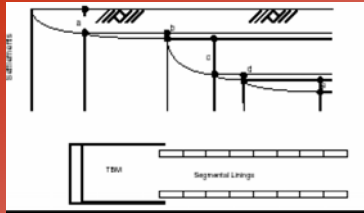
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## VOLUME LOSS AND SETTLEMENTS



### FACE VOLUME LOSS

- deformation of the tunnel face
- intrusion of the surrounding soil towards the excavation chamber

### RADIAL VOLUME LOSS

- excavation diameter > shield diameter
- conicity of the shield
- filling of the tail void



OVERALL VOLUME LOSS  $V_L$

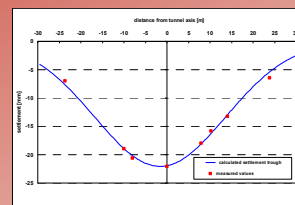
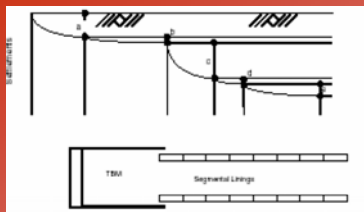


**SURFACE SETTLEMENT MINIMIZATION IN SOFT SOIL**  
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## MEASURES AGAINST VOLUME LOSSES



### FACE VOLUME LOSS

- application of a suitable confinement pressure at the tunnel face

### RADIAL VOLUME LOSS

- shield design
- application of a confinement pressure in the shield area
- immediate pressure and volume controlled backfilling of the segment rings

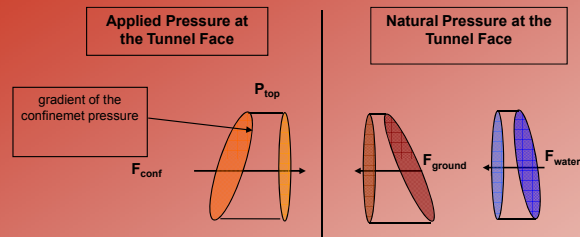


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Face volume loss

**CALCULATION OF THE CONFINEMENT PRESSURE**

$$(a) F_{conf} \geq \gamma_G \times F_{ground} + \gamma_W \times F_{water}$$

$$(b) p_{top} \leq \sigma_{ground,V} / \gamma_{sf}, \text{ with } p_{top} = \text{confinement pressure at tunnel crown}$$

$\sigma_{ground,V}$  = vertical ground pressure at tunnel crown

**Safety coefficients  $\gamma_G$  and  $\gamma_W$  for**

- uncertainty in the hydrogeological model
- uncertainty in the geomechanical model
- discontinuities of the TBM-excavation parameters

**Safety coefficient  $\gamma_{sf}$  to prevent uplifting of the soil or blowout effects**



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Face volume loss

**CONTROL OF THE CONFINEMENT PRESSURE****Mechanical face support**

- Face opening varies from 20 to 40 %
- At least 60% of the cutting wheel face is contributing to the support

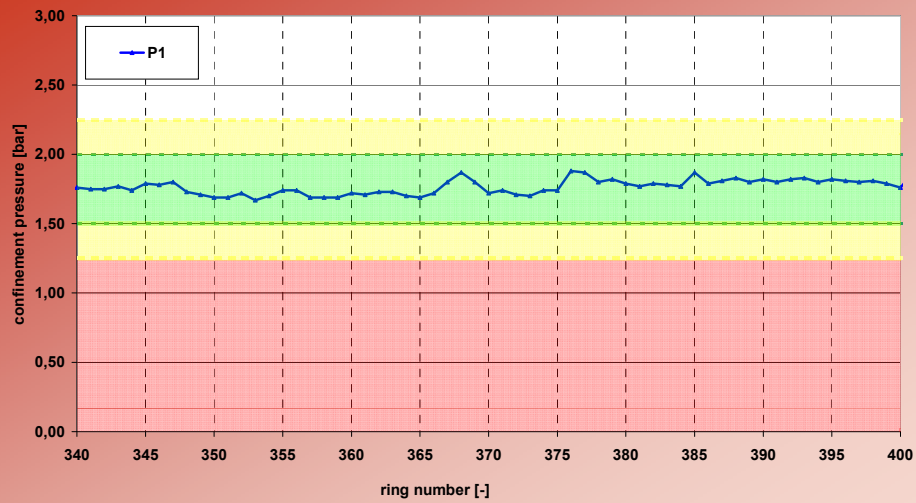


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Face volume loss

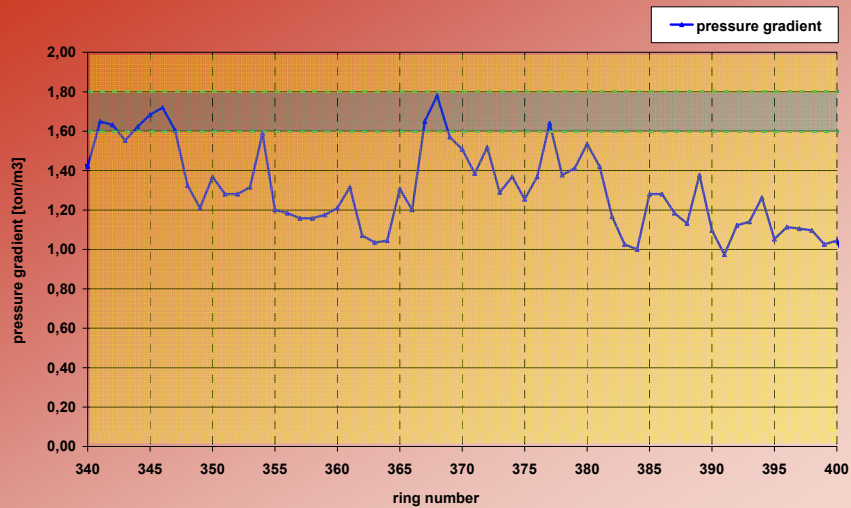
**CONTROL OF THE CONFINEMENT PRESSURE**

**SURFACE SETTLEMENT MINIMIZATION IN SOFT SOIL  
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Face volume loss

**CONTROL OF THE MATERIAL DENSITY**

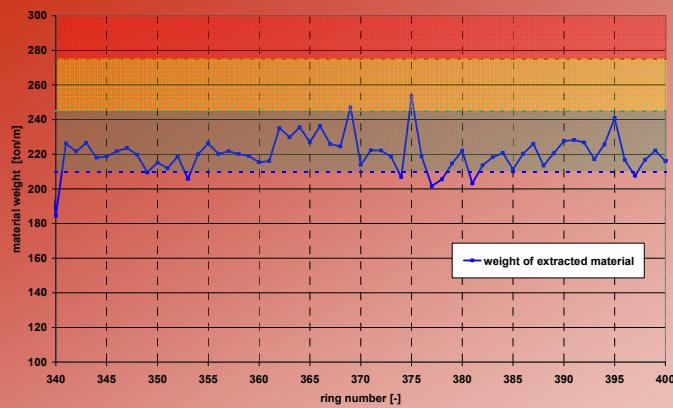
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Face volume loss

**WEIGHT CONTROL OF THE EXTRACTED MATERIAL**

$V_L = 1\% \rightarrow 2.5 \text{ ton/m}$  for 12 m diameter shield

- the weight control could be an important parameter to verify the calculation of the confinement pressure
- actually the precision of the available weighting units are not sufficient
- system must be improved for future applications

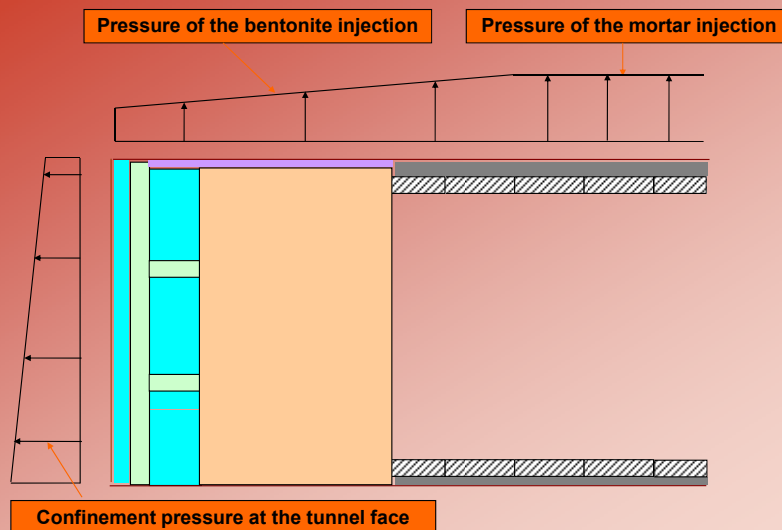


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Radial volume loss

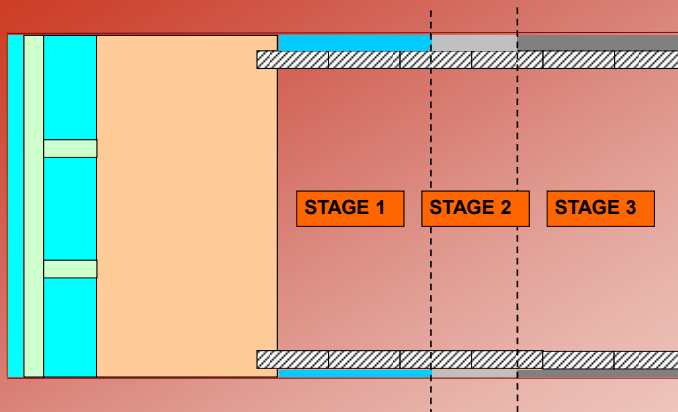
**BENTONITE INJECTION THROUGH THE SHIELD**

**SURFACE SETTLEMENT MINIMIZATION IN SOFT SOIL  
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Radial volume loss  
**FILLING OF THE ANNULAR GAP**



**Pressure and volume controlled backfilling**

- The injection pressure in the tunnel crown should correspond to the vertical ground and water pressure

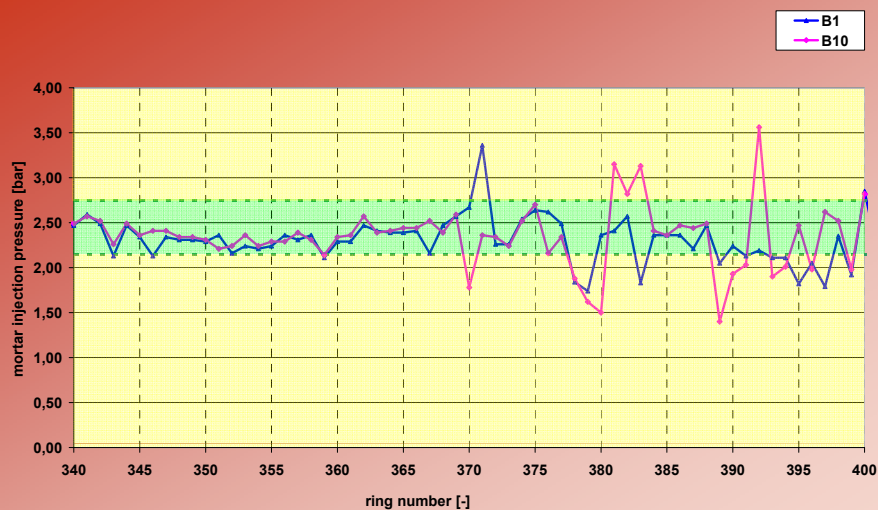


**SURFACE SETTLEMENT MINIMIZATION IN SOFT SOIL  
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Radial volume loss  
**CONTROL OF THE MORTAR INJECTION PRESSURE**

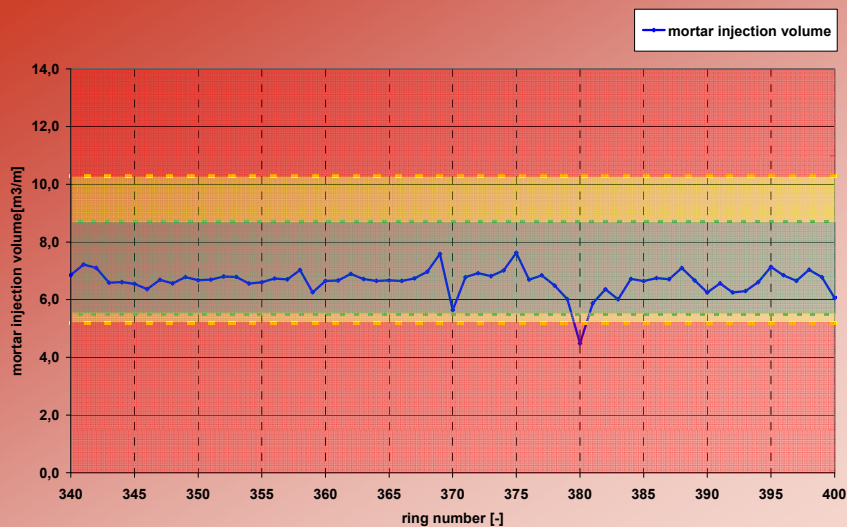


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Radial volume loss

**CONTROL OF THE MORTAR INJECTION VOLUME**

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Control of volume losses

**SITE PROTOCOL FOR CONTROLLING TBM PARAMETERS**

EPB SHIELD CONTROL PARAMETERS - P.K. 2+400 to P.K. 2+600			
PARAMETER	REFERENCE	WARNING	ALERT
confinement pressure in tunnel crown	1,75 bar per ring and if t>2h every 2h	<1,5 bar >2,0 bar per ring and if t>2h every 2h	<1,3 bar >2,3 bar during 15 minutes
pressure gradient	1,7 t/m³ per ring and if t>2h every 2h	<1,6 t/m³ >1,8 t/m³ per ring and if t>2h every 2h	
confinement pressure at tunnel axis	2,45 bar per ring and if t>2h every 2h		<2,0 bar >3,0 bar during 15 minutes
mortar injection pressure lines B1 and B10	2,3 bar per ring	<1,2 bar >2,8 bar per ring	Depending on the injection volume
mortar injection volume	6,5 m³/ml per ring	<5,5 m³/ml >8,7 m³/ml per ring	< 5,2 m³/ml >10,3 m³/ml per ring
FIR	min 25		
FER	min 20		
max. penetration	60 mm/rev per ring	< 20 mm/rev per ring	< 3 mm/rev during 15 minutes
weight of extracted material		> 245 ton/ml per ring	> 275 ton/ml per ring



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**AULA PAYMACOTAS**  
INGENIERIA DE TUNELES

21/5/2008

**¡THANK YOU FOR YOUR ATTENTION!**

JORNADA TÉCNICA. CAPÍTULO I

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